Doc Ref. **CA2** Appl. No. 10/699,867

# PATENT COOPERATION TREATY

## **PCT**

### INTERNATIONAL SEARCH REPORT (PCT Article 18 and Rules 43 and 44)

	icant' 0-020		ent's file reference	FOR FURTHER ACTION	see Form PCT/ISA/220 as well as, where applicable, item 5 below.						
Intern PCT	nation /CA2	nai app 2004/0	lication No. 01920	International filing date (day/month/year) 04 November 2004 (04-11-2004)	(Earliest) Priority date (day/month/year) 04 November 2003 (04-11-2003)						
	icant LD-M		RS LIMITED et al		·						
This i	interna A copy	ational :  is bein	search report has been g transmitted to the In	prepared by this International Searching Authority and i emational Bureau.	s transmitted to the applicant according to Article						
This international search report consists of a total of 3 sheets.											
		[X]	It is also accompani	ed by a copy of each prior art document cited in this req	port.						
1. 1	Basis (	of the r	_								
	a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.										
			[] the interna Authority (	ional search was carried out on the basis of a translation Rule 23.1(b)).	n of the international application furnished to this						
l	ъ.	[] With regard to any nucleotide and/or amino acid sequence disclosed in the international application, see Box No. I.									
2.		[]	Certain claims we	re found unsearchable (See Box II).							
3.		[]	Unity of invention	is lacking (See Box III).							
4.											
	[x] the text is approved as submitted by the applicant.										
1. 18		[]	the text has been e	tablished by this Authority to read as follows:	of Contraction of						
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5.	Wit										
:-		[x]	the text is approve	d as submitted by the applicant.							
,		[]	the text has been e month from the da	stablished, according to Rule 38.2(b), by this Authority te of mailing of this international search report, submit	as it appears in Box IV. The applicant may, within one comments to this Authority.						
6.	6. With regard to the drawings,										
	a.	The	figure of the drawing	s to be published with the abstract is Figure 1.							
			[x] as sugges	ted by the applicant.							
			[] As selecte	d by this authority, because the applicant failed to sugg	est a figure.						
			[] As selected	ad by this Authority, because this figure better character	izes the invention.						
	b.	[]	None of the figure	s is to be published with the abstract.	•						

Form PCT/ISA/210 (first sheet) (January 2004)

#### INTERNATIONAL SEARCH REPORT

International application No. PCT/CA2004/001920

#### A. CLASSIFICATION OF SUBJECT MATTER

IPC [7]: B29C 45/03, B29C 45/20, B29C 45/27, B29C 45/17

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols) IPC [7]: B29C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base, and, where practicable, search terms used) Delphion, Esp@cenet, Questel-Orbit (Pluspat), CIPO-Techsource with key words, such as, mold, manifold, nozzle and valve pin.

#### C. DOCUMENTS CONSIDERED TO BE RELEVANT

Citation of document, with indication, where appropriate, of the relevant passages	
CA 2,473,920 A1 (BABIN, D. et al.) 28 August 2003 (28.08.03) The whole document	1-3, 5-8, 12 and 15-16
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	US 5,845,853 (FRIEDMAN, M) 8 December 1998 (08.12.98) The whole document  US 2003/0008034 A1 (NIEWELS, J. J.) 9 January 2003 (09.01.03) The whole document

Further documents are listed in the continuation of Box C.	(X) Patent family members are listed in annex.
* Special categories of cited documents:  document defining the general state of the art which is not consider to be of particular relevance  earlier application or patent but published on or after the internation filing date  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or other means  "P" document published prior to the international filing date but later the priority date claimed	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
Date of the actual completion of the international-type search 12 January 2005 (12-01-2005)	Date of mailing of the international-type search report 14 March 2005 (14-03-2005)

Authorized officer

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Facsimile No. 1-819-953-9358
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### INTERNATIONAL SEARCH REPORT

International application No. PCT/CA2004/001920

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